

国际标准流体解决方案专家 International standard fluid solution expert

CAMLOCK COUPLING



## 宁波卫丰液压机械有限公司

# Cam & Groove Couplings/Camlock Couplings MIL / EN / DIN



Camlocks are often referred to as Cam and Groove Couplings. This is because they are engineered with grooves that allow the various styles to fit together creating a tight seal. Their simple structure and easy operation make them very popular. Camlocks are connected by simply opening the coupler arms and inserting the adaptor into the coupler. As the arms are pushed down to the sides, the two connectors are forced tightly together creating the bonded seal on an internal gasket.

Camlock come in a variety of materials:aluminum,stainless steel,brass,polypropylene.

### **Standard**

1.MIL A-A-59326

Cam & Groove couplings are made in compliance with A-A-59326 (old version called MIL-C-27487) specification. 2.EN14420-7(DIN2828)

The European standard EN 14420-7:2004 replaces DIN 2828, which was applied to cam & groove couplings manufactured to A-A-59326A. A flat thread seal has been added to the female threaded parts, and a smooth hose shank has been added for assembly with DIN 2817 safety clamps.

### Size

Aluminum:1/2" to 8"
Stainless steel:1/2" to 6"

Brass:1/2" to 4" PP:1/2" to 4"

### **Material**

- 1.Stainless steel AISI316/1.4408 by investment casting
- 2.Brass CW614N by forging
- 3. Aluminium by gravity casting
- 4.Polypropylene

### **Features**

- 1. Handles are made of stainless steel AISI 304 as a standard.
- 2. Camlocks are capable of transporting liquids, solids and gases, except liquid gas and steam.
- 3. Coupling with multi-serrated hose shank & collar are available on customer's request.



#### **Seal for Camlock**

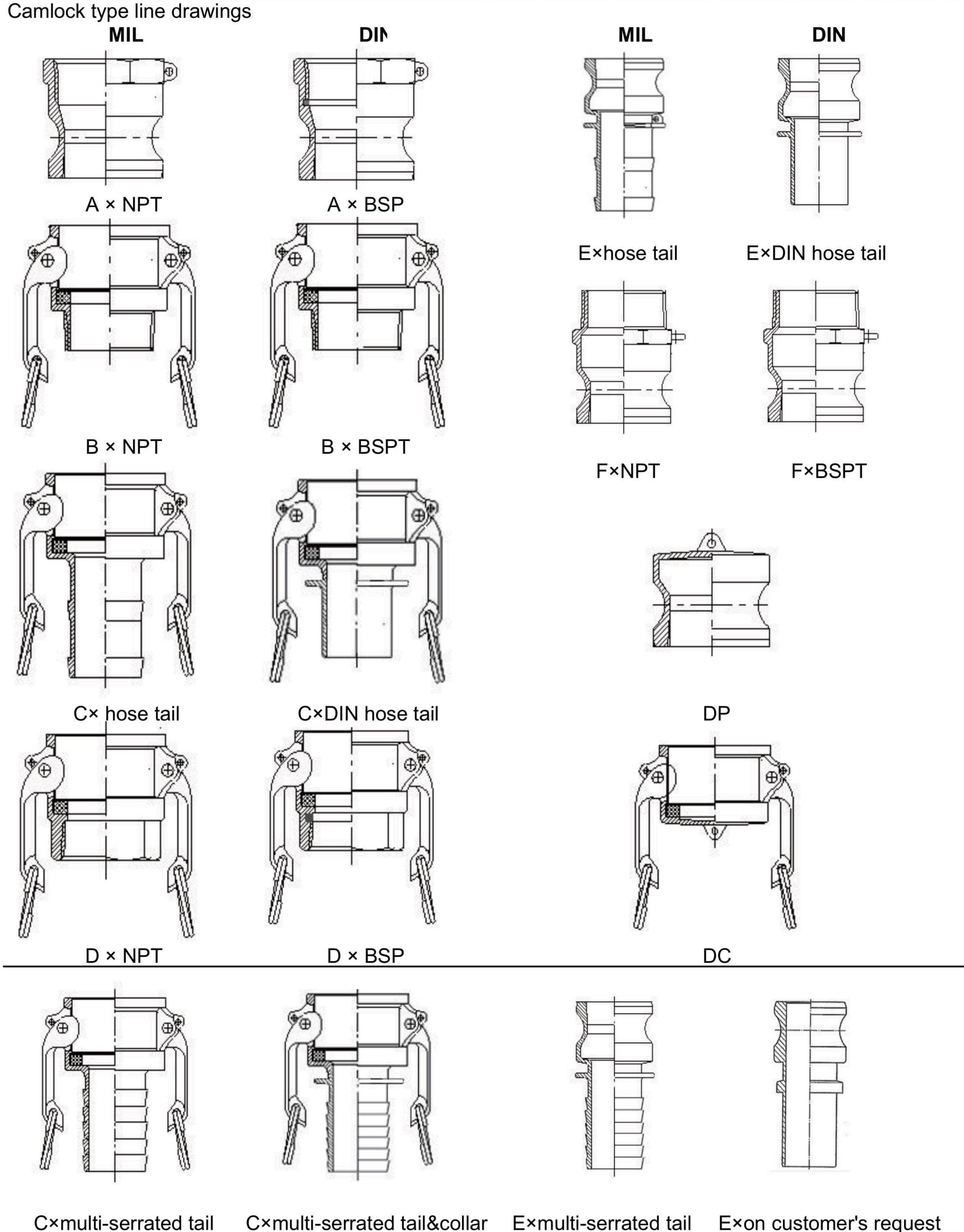
Camlock	Flat gasket seal	Thread gasket			
Aluminum	NBR	NBR			
Stainless steel	NBR	PTFE			
Brass	NBR	PU			
PP	EPDM	NBR			

#### **Thread for Camlock**

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Camlock	Male	<b>Female</b>	Standard			
A-A-59326	NPT	NPT	NPT according to ANSI/ASME B1.20.1			
EN 14420-7	BSPT	BSP	BSPT according to EN 10226-1			
DIN 2828	BSPT	BSP	BSP according to EN ISO 228-1			

### Cam & Groove Couplings/Camlock Couplings MIL / EN / DIN







	CAMLOCK	COUPLING			
	Material: Stainless Steel 304/316				
Type A Male Adapter X Female	SIZE	Type B Female Coupler X Male	SIZE		
	1/2" 3/4" 1"		1/2" 3/4" 1"		
200-1 816	1 1/4" 1 1/2" 2"	DE 1501	1 1/4" 1 1/2" 2"		
	2 1/2" 3" 4"		2 1/2" 3" 4"		
	5" 6"		5" 6"		
Type C Female Coupler X Hose Shank	SIZE	Type D Male Adapter X Female	SIZE		
	1/2" 3/4" 1"		1/2" 3/4" 1"		
	1 1/4" 1 1/2" 2"	316 316	1 1/4" 1 1/2" 2"		
	2 1/2" 3" 4"		2 1/2" 3" 4"		
	5" 6"		5" 6"		
Type E Male Adapter X Hose	SIZE	Type F Male Adapter X Male	SIZE		
	1/2" 3/4" 1"		1/2" 3/4" 1"		
	1 1/4" 1 1/2" 2"		1 1/4" 1 1/2" 2"		
	2 1/2" 3" 4"	200-5 216	2 1/2" 3" 4"		
	5" 6"		5" 6"		
Type DC Dust Cap	SIZE	Type DP Dust Plug	SIZE		
	1/2" 3/4" 1"		1/2" 3/4" 1"		
	1 1/4" 1 1/2" 2"		1 1/4" 1 1/2" 2"		
	2 1/2" 3" 4"		2 1/2" 3" 4"		
	5" 6"		5" 6"		

	CAMLOCK	COUPLING	
	Material:	Aluminum	
Type A Male Adapter X Female	SIZE	Type B Female Coupler X Male	SIZE
	1/2" 3/4" 1" 1 1/4"		1/2" 3/4" 1" 1 1/4"
200-4	1 1/2" 2" 2 1/2" 3"	200-13	1 1/2" 2" 2 1/2" 3"
Type	4" 5" 6"	Type D Male	4" 5" 6"
Type C Female Coupler X Hose Shank	SIZE	Type D Male Adapter X Female	SIZE
	1/2" 3/4" 1"		1/2" 3/4" 1"
	1 1/4" 1 1/2" 2" 2 1/2"	200-0	1 1/4" 1 1/2" 2" 2 1/2"
	3" 4" 5" 6"		3" 4" 5" 6"
Type E Male Adapter X Hose	SIZE	Type F Male Adapter X Male	SIZE
	1/2" 3/4" 1" 1 1/4" 1 1/2" 2" 2 1/2" 3" 4" 5" 6"	200-F)	1/2" 3/4" 1" 1 1/4" 1 1/2" 2" 2 1/2" 3" 4" 5" 6"
Type DC Dust Cap	SIZE	Type DP Dust Plug	SIZE
	1/2" 3/4" 1" 1 1/4" 1 1/2" 2" 2 1/2" 3" 4" 5" 6"	200-DP	1/2" 3/4" 1" 1 1/4" 1 1/2" 2" 2 1/2" 3" 4" 5" 6"



#### **CAMLOCK COUPLING** Material:Brass Type A Type B Male SIZE SIZE Female Coupler X Male Adapter X Female 1/2" 1/2" 3/4" 3/4" 1 1/4" 1 1/4" 1 1/2" 1 1/2" 3" 4" 4" Type C Type D Male SIZE SIZE Female Coupler X Hose Shank Adapter X Female 1/2" 1/2" 3/4" 3/4" 1" 1" 1 1/4" 1 1/4" 1 1/2" 1 1/2" 2" 3" 3" 4" 4" Type E Type F Male SIZE SIZE Male Adapter X Male Adapter X Hose 1/2" 1/2" 3/4" 3/4" 1" 1 1/4" 1 1/4" 1 1/2" 1 1/2" 3" 3" 4" 4" Type DP Type DC Dust SIZE SIZE Cap **Dust Plug** 1/2" 1/2" 3/4" 3/4" 1 1/4" 1 1/4" **DESEC** 1 1/2" 1 1/2" 3" 3" 4" 4"

	CAMLOC	K COUPLING	
	Mat	erial:PP	
Type A Male Adapter X Female	SIZE	Type B Female Coupler X Male	SIZE
	1/2"		1/2"
	3/4"		3/4"
	1"		1"
AZQUI	1 1/4"		1 1/4"
	1 1/2"		1 1/2"
	2"		2"
	3"		3"
	4"		4"
Type C Female Coupler X Hose Shank	SIZE	Type D Male Adapter X Female	SIZE
	1/2"		1/2"
	3/4"		3/4"
	1"		1"
	1 1/4"	0200	1 1/4"
	1 1/2"		1 1/2"
	2"		2"
	3"		3"
	4"		4"
Type E Male Adapter X Hose	SIZE	Type F Male Adapter X Male	SIZE
	1/2"		1/2"
	3/4"		3/4"
	1"		1"
(200)	1 1/4"	1200	1 1/4"
	1 1/2"		1 1/2"
	2"		2"
	3"		3"
	4"		4"
Type DC Dust Cap	SIZE	Type DP Dust Plug	SIZE
	1/2"		1/2"
	3/4"		3/4"
	1"		1"
	1 1/4"	Obsoo	1 1/4"
	1 1/2"		1 1/2"
	2"		2"
	3"		3"
	4"		4"

	CAMLOCK	COUPLING	
	Materia	al:Nylon	
Type A Male Adapter X Female	SIZE	Type B Female Coupler X Male	SIZE
	1/2"		1/2"
	3/4"		3/4"
	1"		1"
A200	1 1/4"		1 1/4"
	1 1/2"		1 1/2"
	2"		2"
	3"		3"
	4"		4"
Type C Female Coupler X Hose Shank	SIZE	Type D Male Adapter X Female	SIZE
	1/2"		1/2"
	3/4"		3/4"
	1"		1"
	1 1/4"	D200	1 1/4"
	1 1/2"		1 1/2"
	2"		2"
	3"		3"
	4"		4"
Type E Male Adapter X Hose	SIZE	Type F Male Adapter X Male	SIZE
	1/2"		1/2"
	3/4"		3/4"
	1"		1"
5200	1 1/4"	F200	1 1/4"
	1 1/2"		1 1/2"
	2"		2"
	3"		3"
	4"		4"
Type DC Dust Cap	SIZE	Type DP Dust Plug	SIZE
	1/2"		1/2"
	3/4"		3/4"
	1"		1"
	1 1/4"		1 1/4"
	1 1/2"		1 1/2"
	2"		2"
	3"		3"
	4"		4"



	AIR HOSE	COUPLING	
	Material: 45 #	t carbon steel	
	U.S	Туре	
Hose End	SIZE	Male End	SIZE
	1/4"		1/4"
	3/8"		3/8"
	1/2"		1/2"
	3/4"		3/4"
	1"		1"
Female End	SIZE	Four Lug Hose End	SIZE
	1/4"		1-1/4"
	3/8"		1-1/2"
WESTER WOLL	1/2"		2"
	3/4"		
	1"		
Four Lug Female End	SIZE	Four Lug Male End	SIZE
	1-1/4"		1-1/4"
	1-1/2"		1-1/2"
	2"		2"
3 Way	SIZE	Blank End	SIZE
•	Europe	an Type	
Hose End With Collar	SIZE	Hose End Without Collar	SIZE
	1/4"		1/4"
	3/8"	170	3/8"
	1/2"		1/2"
	3/4"		3/4"
	1"		1"
Male End	SIZE	Female End	SIZE
	1/4"		1/4"
	3/8"		3/8"
3/4	1/2"	179	1/2"
	3/4"		3/4"
	1"		1"

	AIR HOSE C	COUPLING	
	Material: 45 #	carbon steel	
	Europea	an Type	
Female End	SIZE	Blanked	SIZE
	1/4"		1/4"
	3/8"		3/8"
We the state of th	1/2"		1/2"
	3/4"		3/4"
	1"		1"
	Hose (	Clamp	
SK Clamp	SIZE	AU Clamp	SIZE
Edit Mah		LHANVAPE (STOVIET	
SL Clamp	SIZE	SL Clamp	SIZE
	SL22-SL1450	O SLEEP	SL22-SL1450
Double Clamp			
	SL22-SL1450		
Interlock Clamp	SIZE	Interlock Clamp	SIZE
ent 2	1/2"	<del></del>	1/2"
	3/4"		3/4"
	1"		1"
	1 1/4"		1 1/4"
	1 1/2"	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	1 1/2"
113/2 - 1/2 D	2"	2 50-20 6	2"
	3"		3"
	4"		4"

	GUILLEMIN	COUPLING	
	Material:Stainless Steel	304/316 or Aluminum	
Hose Tall + Latch	SIZE	Head Big or Small Latch	SIZE
	1" DN25		2" X 3"
	1 1/2" DN40		2" X 2 1/2"
	1 1/2" DN45		2 1/2"X3"
	2" DN50		1 1/2" X 2"
	2" DN55		1 1/2" X 2 1/2"
	2 1/2" DN65		1 1/2" X 3"
	2 1/2" DN70		1 1/2" X 4"
	3" DN76		2" X 4"
	3" DN80		2 1/2"X4"
	3" DN90		3" X 4"
	4" DN102		
	4" DN110		
Male Without Latch	SIZE	Female Without Latch	SIZE
	1" DN25		1" DN25
	1 1/2" DN40		1 1/2" DN40
	2" DN50		2" DN50
	2 1/2" DN65		2 1/2" DN65
	3" DN80	DINBO.	3" DN80
	4" DN100		4" DN100
Male + Latch	SIZE	Female + Latch	SIZE
	1" DN25		1" DN25
	1 1/2" DN40		1 1/2" DN40
	2" DN50		2" DN50
The state of the s	2 1/2" DN65		2 1/2" DN65
	3" DN80		3" DN80
	4" DN100		4" DN100
Cap + Latch + Chain	SIZE	Сар	SIZE
	1" DN25		1" DN25
	1 1/2" DN40		1 1/2" DN40
	2" DN50		2" DN50
	2 1/2" DN65		2 1/2" DN65
	3" DN80		3" DN80
	4" DN100	<b>1</b>	4" DN100

	KC-NIP	PLE	
, N	/laterial:Stainless Steel 3	04/316 or Aluminum	_
Kc-Nipple	SIZE	Hose Mender	SIZE
	1/2"		1/2"
	3/4"		3/4"
	1"		1"
	1 1/4"		1 1/4"
	1 1/2"		1 1/2"
	2"		2"
	2 1/2"		2 1/2"
	3"		3"
	4"		4"
	5"		5"
	6"		6"
	8"		8"
	10"		
	12"		



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